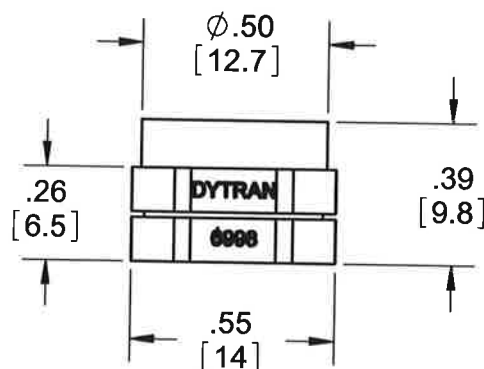
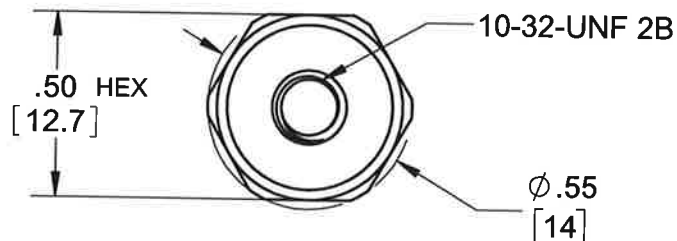


PROPRIETARY AND CONFIDENTIAL

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REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
B	10343	ADDED NOTE 3	AB 09/04/13	MH	DV
C	12925	ADDED NOTE 4 AND $\phi .55$ [14]	JS 08/23/16	EM	RA

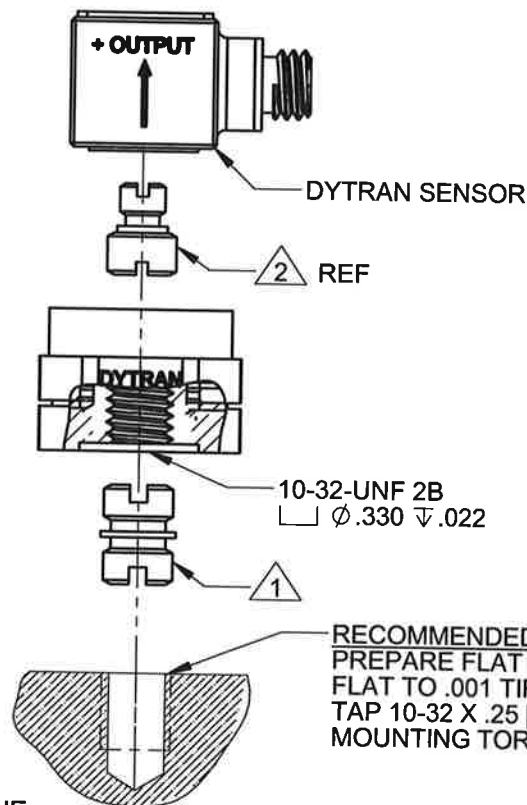


4. TEMPERATURE RATING 1200 ° F (649 ° C)

3. WEIGHT: 9.0 GRAMS, MAX.

2 MOUNTING STUD SUPPLIED WITH ACCELEROMETER. REFER TO ACCELEROMETER SPECIFICATION SHEET FOR MOUNTING STUD MODEL NUMBER AND RECOMMENDED TORQUE

1 MOUNTING STUD DYTRAN MODEL 6200 (10-32 TO 10-32) SUPPLIED SEPERATELY.



RECOMMENDED MOUNTING PREPARATION:  
PREPARE FLAT MOUNTING SURFACE,  $\phi .60$  [15.2] MIN,  
FLAT TO .001 TIR  
TAP 10-32 X .25 [6.4] MIN  $\nabla$   
MOUNTING TORQUE: 6-8 Lb-in.

CONTRACT NO.



TITLE: OUTLINE/INSTALLATION DWG,  
ISOLATION BASE, HIGH TEMP,  
10-32 TO 10-32

APPROVALS		DATE
ORIG	LN	10/19/11
CHK	JS	04/12/12
APP	ANS	04/18/12
APP		

SIZE	CAGE CODE	DWG. NO.	REV
A	2W033	127-6998	C

SCALE: NONE SOLIDWORKS SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:  
INTERPRET DIM & TOL PER  
ASME Y14.5M - 1994.  
REMOVE BURRS.  
COUNTERSINK INTERNAL THDS  
90° TO MAJOR DIA.  
CHAM EXT THDS 45° TO MINOR DIA.  
THD LENGTHS AND DEPTHS ARE FOR  
MIN FULL THDS.  
THDS PER MIL-S-7742.  
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES.  
TOTAL RUNOUT WITHIN .005.  
BREAK SHARP EDGES .005 TO .010.  
MACHINED FILLET RADII .005 TO .015.  
WELDING SYMBOLS PER AWS A2.4.  
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES.  
DIMENSIONS IN BRACKETS [ ]  
ARE IN MILLIMETERS  
TOLERANCES ARE:  
INCHES METRIC ANGLES  
.XX ± .03 .X ± 0.8 ± 1°  
.XXX ± 0.10 .XX ± 0.25

MATERIAL  
FINISH  
DO NOT SCALE DRAWING

