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DWG NO 127-6691

SH 1

REV A

2

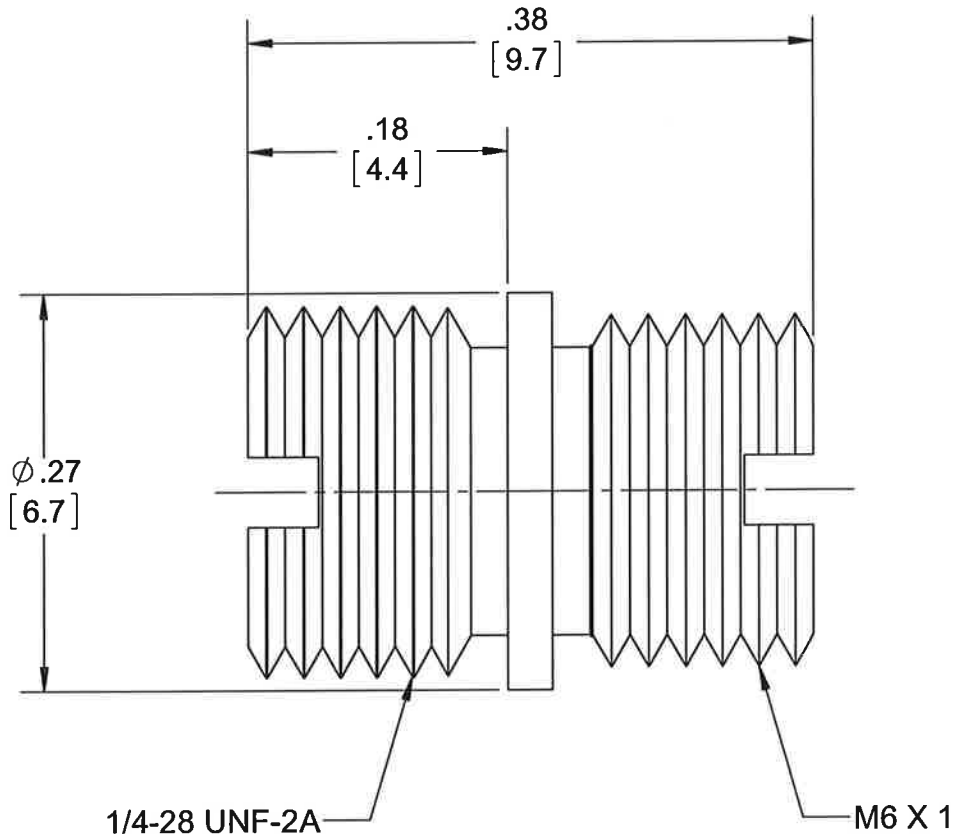
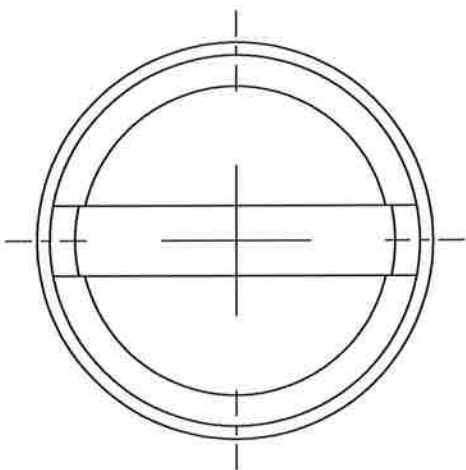
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REVISIONS

REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	11499	INITIAL RELEASE	RA, 11/07/14	EA	AS



1/4-28 UNF-2A

M6 X 1

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER
ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS
90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR
MIN FULL THDS.
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES. ⁶³✓
TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS .XX ±.01
.XXX ±.005
ANGLES ±1°

APPROVALS		DATE
DRAWN	RA	09/29/14
DESIGN	EC	06/03/14
CHK	EM	11/7/14
APP	AS	12/1/14
DO NOT SCALE DRAWING		THIRD ANGLE PROJECTION



TITLE: OUTLINE/INSTALLATION, 6691
MOUNTING, STUD 1/4-28 TO M6

SIZE B	CAGE CODE 2W033	DWG NO 127-6691	REV A
SCALE: 8:1		PART NO: 6691	SHEET 1 OF 1

1. MATERIAL: BERYLIUM COPPER
NOTES: UNLESS OTHERWISE SPECIFIED

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