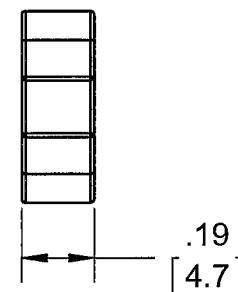
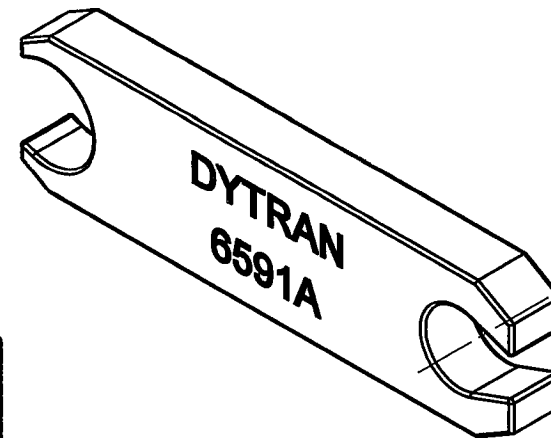
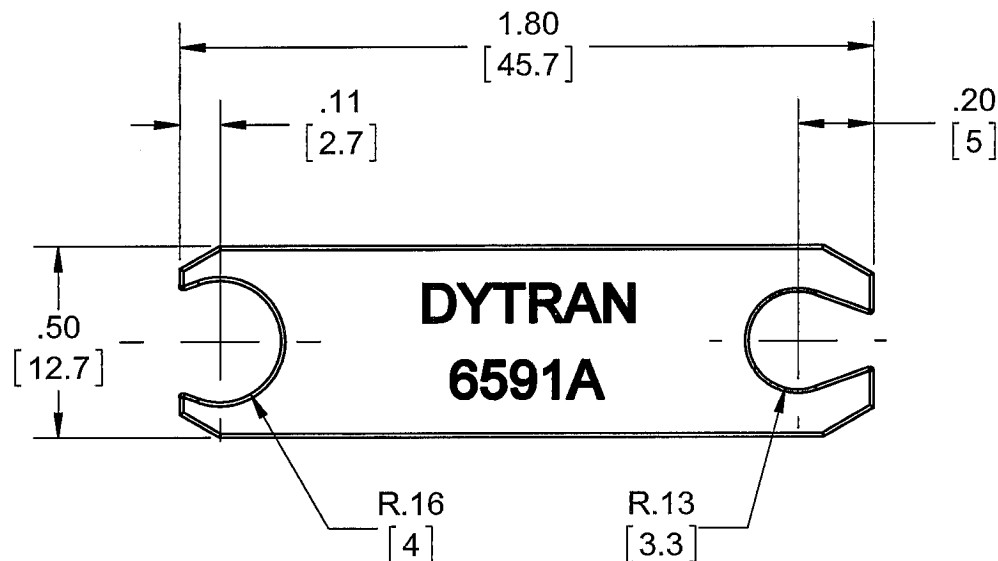


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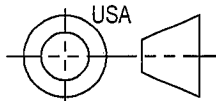
REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	9795	INITIAL RELEASE	AB 04/01/13	RA	



USED ON	NEXT ASSY
APPLICATION	

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER
ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS
90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR
MIN FULL THDS.
THDS PER MIL-S-7742.
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES.
TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.
DIMENSIONS IN BRACKETS []
ARE IN MILLIMETERS
TOLERANCES ARE:

INCHES	METRIC	ANGLES
.XX ± .03	.X ± 0.8	± 1°
.XXX ± .010	.XX ± 0.25	

MATERIAL
7075-T6 AL ALY

FINISH
ANODIZE

DO NOT SCALE DRAWING

CONTRACT NO.



TITLE:

REMOVAL TOOL

APPROVALS		DATE
ORIG	AB	04/01/13
CHK	RA	4/21/13
APP		5/8/13
APP		

SIZE A	CAGE CODE 2W033	DWG. NO. 127-6591A	REV A
SCALE: NONE		SOLIDWORKS	SHEET 1 OF 1